PATENT COOPERATION TREATY

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From the INTERNATIONAL SEARCHING AUTHORITY

To:
HUSKY INJECTION MOLDING
SYSTEMS LTD.
AMC/IP Group
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Bolton, Ontario L7E 5S5
CANADA

PCI !--

NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL SEARCH REPORT OR THE DECLARATION

(PCT Rule 44.1)

SKabo

Date of mailing	
(day/month/year)	

06/11/2003

Applicant's or agent's file reference

H-676-0-WO

FOR FURTHER ACTION

See paragraphs 1 and 4 below

International application No.

PCT/CA 03/00143

International filing date (day/month/year)

04/02/2003

Applicant

HUSKY INJECTION MOLDING SYSTEMS LTD.

1.	$\overline{\mathbf{x}}$	The appli	cant is hereby n	otified that the International Search Report has been established and is transmitted herewith.			
		Filing of The appli	amendments a cant is entitled, i	nd statement under Article 19: f he so wishes, to amend the claims of the International Application (see Rule 46):			
		When?	The time limit fo International Se	r filing such amendments is normally 2 months from the date of transmittal of the arch Report; however, for more details, see the notes on the accompanying sheet.			
		Where?	Directly to the	International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Fascimile No.: (41–22) 740.14.35			
		For more	e detailed instru	actions, see the notes on the accompanying sheet.			
2.		The appli Article 17	icant is hereby n (2)(a) to that eff	otified that no International Search Report will be established and that the declaration under ect is transmitted herewith.			
3.		With reg	ard to the prote	est against payment of (an) additional fee(s) under Rule 40.2, the applicant is notified that:			
		the app	protest together licant's request	with the decision thereon has been transmitted to the International Bureau together with the to forward the texts of both the protest and the decision thereon to the designated Offices.			
		no o	decision has be	en made yet on the protest; the applicant will be notified as soon as a decision is made.			
4.	Furt	ther action	n(s): The app	icant is reminded of the following:			
	Shortly after 18 months from the priority date, the international application will be published by the International Bureau. If the applicant wishes to avoid or postpone publication, a notice of withdrawal of the international application, or of the priority claim, must reach the International Bureau as provided in Rules 90bis.1 and 90bis.3, respectively, before the completion of the technical preparations for international publication.						
	With wi	nin 19 mo r ishes to po	nths from the pri	ority date, a demand for international preliminary examination must be filed if the applicant rinto the national phase until 30 months from the priority date (in some Offices even later).			
	be	efore all de	signated Offices	ority date, the applicant must perform the prescribed acts for entry into the national phase which have not been elected in the demand or in a later election within 19 months from the elected because they are not bound by Chapter II.			

Name and mailing address of the International Searching Authority

European Patent Office, P.B. 5818 Patentiaan 2 NL-2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016 Authorized officer

Malene Strarup

PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER ACTION	see Notification o (Form PCT/ISA/2	of Transmittal of International Search Report 20) as well as, where applicable, item 5 below.				
H-676-0-W0 International application No.	International filing date (da	av/month/vear)	(Earliest) Priority Date (day/month/year)				
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PCT/CA 03/00143	04/02/2003						
Applicant							
HUSKY INJECTION MOLDING S	YSTEMS LTD.						
This International Search Report has been according to Article 18. A copy is being tra	n prepared by this internation ansmitted to the internationa	nal Searching Auth Il Bureau.	nority and is transmitted to the applicant				
This International Search Report consists	of a total of	sheets.					
It is also accompanied by	a copy of each prior art doc		report.				
Basis of the report							
a. With regard to the language, the language in which it was filed, un	international search was ca less otherwise indicated und	rried out on the bas ler this item.	sis of the international application in the				
Authority (Rule 23.1(b)).			the international application furnished to this				
b. With regard to any nucleotide ar was carried out on the basis of the	nd/or amino acid sequence	disclosed in the in	ntemational application, the intemational search	1			
	onal application in written for	m.					
·		national application in computer readable form.					
furnished subsequently to							
furnished subsequently to							
the statement that the su	sequently furnished written sequence listing does not go beyond the disclosure in the s filed has been furnished.						
the statement that the inf furnished	ormation recorded in compu	iter readable form i	is identical to the written sequence listing has b	een			
2. Certain claims were fou	ınd unsearchable (See Box	cI).					
3. Unity of invention is lac		•					
g	,						
4. With regard to the title,							
X the text is approved as s	ubmitted by the applicant.						
the text has been establi	shed by this Authority to rea	d as follows:					
5. With regard to the abstract,							
X the text is approved as s	ubmitted by the applicant.						
the text has been establi	the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of malling of this international search report, submit comments to this Authority.						
6. The figure of the drawings to be put	olished with the abstract is F	igure No.	5				
X as suggested by the app			None of the figures.				
because the applicant fa	illed to suggest a figure.						
because this figure bette	because this figure better characterizes the invention.						

INTERNATIONAL SEARCH REPORT

International Application No PCT/CA 03/00143

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B29C45/27 B29C B29C45/28 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 7 B29C Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, PAJ, WPI Data C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Category * 1-21 US 5 894 023 A (BLANK MICHAEL ET AL) Α 13 April 1999 (1999-04-13) the whole document PATENT ABSTRACTS OF JAPAN 1-21 A vol. 1997, no. 03, 31 March 1997 (1997-03-31) & JP 8 300418 A (IKEGAMI KANAGATA KOGYO KK), 19 November 1996 (1996-11-19) abstract EP 0 468 485 A (MOLD MASTERS LTD) 1 - 21Α 29 January 1992 (1992-01-29) the whole document Patent family members are listed in annex. Further documents are listed in the continuation of box C. Special categories of cited documents: 'T' later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the *A* document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-"O" document referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled other means document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of mailing of the international search report Date of the actual completion of the international search 06/11/2003 29 October 2003 Authorized officer Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Lanz, P Fax: (+31-70) 340-3016

INTERNATIONAL SEARCH REPORT

information on patent family members

International Application No PCT/CA 03/00143

Patent document cited in search report		Publication date	n Patent family member(s)		Publication date
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EUROPEAN PATENT OFFICE

Patent Abstracts of Japan

PUBLICATION NUMBER

08300418

PUBLICATION DATE

19-11-96

APPLICATION DATE

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APPLICATION NUMBER

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APPLICANT: IKEGAMI KANAGATA KOGYO KK;

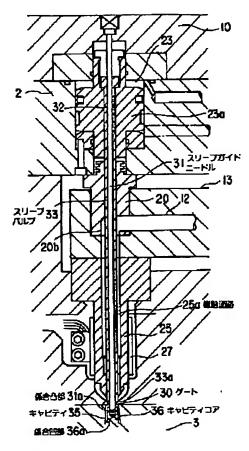
INVENTOR: SUZUKI JIRO;

INT.CL.

: B29C 45/28 B29C 45/04 B29C 45/74

TITLE

INJECTION MOLDING DIE



ABSTRACT: PURPOSE: To provide an injection molding die in which resin flows uniformly into a cavity, and a pressure loss is reduced and which can give a high quality molded product.

> CONSTITUTION: A movable die 3 which can advance/back to/from a fixed die 2 is provided, and a cavity 35 is formed between the dies 2, 3. A resin injection port, a resin passage 25a which communicates with the port, and a ring-shaped gate 30 which communicates with the passage 25a and leads molten resin to the cavity 35 are installed. In addition, a sleeve guide needle 31 is installed which is bonded/supported to/by a cavity core 36 which penetrates the passage 25a and the gate 30 and forms the cavity by its end part, and a sleeve valve 33 which opens/closes the gate 30 freely advansingly/backingly in the axial direction is engaged with the needle 31.

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